

Upgrade Option #1 – HPR130 / HPR260

Benefits include:

- PowerPierce technology for thicker piercing capability
- **True Hole* technology enabled**
- Internal Ohmic contact system
- New 80 amp mild steel bevel process
- Improved reliability/robustness

What to order:

1. Upgrade kit which includes: 228524
 - New control board with firmware for the power supply
 - Gas console firmware for both Auto Gas selection console and metering console, and tool to remove firmware chips
 - Adapter fittings for metering console, to connect new torch leads to old style connectors on metering console)
 - Field service bulletin
 - XD and PowerPierce labels
2. New XD machine torch assembly which includes a quick disconnect torch and receptacle, torch sleeve (length 178mm/7"), and 1 set of consumables (choose one):
 - HPR130XD torch 228520
 - HPR260XD torch 228521
3. New torch leads (choose one set, 2m/72" gas hose from torch to metering console or off-valve):
Bevel torch leads are also available
 - Standard Torch Leads, 2m/6' 228291
 - Standard Torch Leads, 3m/10' 228292
 - Standard Torch Leads, 4.5m/15' 228293
 - Standard Torch Leads, 6m/20' 228294
 - Standard Torch Leads, 7.5m/25' 228295
 - Standard Torch Leads, 10m/35' 228296
 - Standard Torch Leads, 15m/50' 228297
 - Standard Torch Leads, 20m/65' 228547
4. IHS ohmic contact wire, necessary for ohmic sensing:
 - IHS Ohmic Contact Wire, 3m/10' 123983
 - IHS Ohmic Contact Wire, 6m/20' 123984
 - IHS Ohmic Contact Wire, 7.5m/25' 123985
 - IHS Ohmic Contact Wire, 9m/30' 123986
 - IHS Ohmic Contact Wire, 12m/40' 123987
 - IHS Ohmic Contact Wire, 15m/50' 123988
 - IHS Ohmic Contact Wire, 23m/75' 123989
 - IHS Ohmic Contact Wire, 30m/100' 123990
 - IHS Ohmic Contact Wire, 45m/150' 123991

**True Hole Technology requires a HyPerformance Plasma HPRXD auto gas system along with a True Hole enabled cutting table, nesting software, CNC, and torch height control.*

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